

ITS Intertek Testing Services

Date March 4, 1998

Report No. 284-4797-1
Client No. L19154

Page 1 of 2

Description Static Load Testing of "Safe-T-Strap"

Client Safe-T-Strap
20 Bermondsey Road,
Toronto, Ontario M4B 1Z5

Attention: Mr. R. Vallance

This test report covers the tension load testing carried out on three types of end configurations of new safety line straps submitted by the client March 3, 1998. Tests were performed March 3, and 4, 1998 in our laboratory using a Baldwin/UTS universal testing machine.

TEST SPECIMENS

Six of the safety line straps (samples 2 to 7) were nominal 49" in length by 2" wide with a 'D' ring at each end held by a stitched loop formed by the webbing. The 'D' Rings were identified with markings "4MH2" on one side, and "8781" on the other side. Four of the safety line straps (samples 1, 8 to 10) were nominal 39" in length by 2" wide with a stitched loop formed by the webbing at each end. The stitching was identified as Double Zig Zag Stitching. One of the safety line straps (sample 11) was nominal 39" in length by 2" wide with a stitched loop formed by the webbing at each end. The stitching was identified as Single Zig Zag Stitching.

PROCEDURE

Samples 2 to 7 safety line straps were tested with a 3/4" diameter steel pin inserted through the "D" rings. The strap was loaded in tension until failure occurred. The ultimate load, and the failure mode were noted.

Samples 1, and 8 to 11 safety line straps were tested with a 3/4" diameter steel pin inserted through each of the web's loops. The strap was loaded in tension until failure occurred. The ultimate load, and the failure mode were noted.

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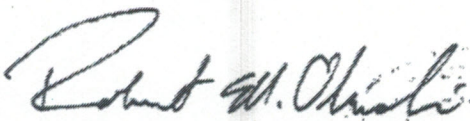
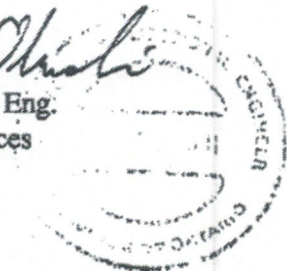
Intertek Testing Services NA Ltd.

RESULTS

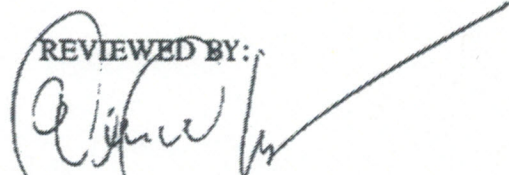
| Sample | Configuration | Web Colour | Ultimate Load (lbs) | Failure Mode |
|--------|---------------|------------|------------------------|--------------------------------|
| 1 | Loop | Yellow | 6,991 | Webbing at start of stitching. |
| 2 | Loop/D Ring | White | 6,875 | Webbing at start of stitching. |
| 3 | Loop/D Ring | Gold | 7,211 | Webbing at start of stitching. |
| 4 | Loop/D Ring | Gold | 7,276 | Webbing at start of stitching. |
| 5 | Loop/D Ring | White | 6,464 | Webbing at start of stitching. |
| 6 | Loop/D Ring | White | 6,996 | Webbing at start of stitching. |
| 7 | Loop/D Ring | Gold | 7,214 | Webbing at start of stitching. |
| 8 | Loop | Yellow | 6,987 | Webbing at start of stitching. |
| 9 | Loop | Yellow | 6,849 | Webbing at start of stitching. |
| 10 | Loop | Gold | 6,867 | Webbing at start of stitching. |
| 11 | Loop | Gold | 7,278 | Webbing at start of stitching. |

Tested and Reported By: Vern W. Jones and Robert M. Obuchi

Respectfully submitted,
INTERTEK TESTING SERVICES NA LTD.


Robert M. Obuchi, P. Eng.
Physical Testing Services


RMO:VWJ:mro
2cc Client

REVIEWED BY:

Vern W. Jones, C.E.T.
Manager
Physical Testing Laboratory

June 3, 1998
File: 298-0220
Report: 03

Safe-T-Strap
20 Bermondsey Road
Toronto, Ont
M4B 1Z5



Attention: Mr. Dennis Hugo

Re: Tensile Testing of Nylon Industrial Strap-Double D.

Safe-T-Strap supplied one nylon Industrial Strap-Double D for the determination of the ultimate tensile load on May 22, 1998.

The industrial strap was fabricated from 2" wide nylon webbing, with a 4" D-ring on one end and a 3 1/2" D-ring on the other end. A 16" long green fabric sleeve was stitched in place near the 4" D-ring to protect the nylon strapping.

The strap was wrapped around a 6" x 8" steel beam and feed through the 4" D-ring. The beam was placed on the upper crosshead of test machine and the 3 1/2" D-ring was attached to the lower crosshead using a 1 1/2" Ø pin.

The ultimate load of strap was 8000 lbs. The failure location was along the top edge of the stitching pattern on the loop for the 3 1/2" D-ring. The 3 1/2" D-ring was elongated by approximately one half inch.

Testing was performed on Levelton's Baldwin universal test machine, Model BTE-120, verified annually to the requirements of ASTM E 4.

Any questions, please feel free to call the undersigned.

Sincerely,
Levelton Engineering Ltd.

James Coulman, GradTech.
Materials and Corrosion Division

A handwritten signature in black ink, appearing to read "John Davidson", is written over a horizontal line.

Reviewed by: John Davidson, EIT.

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